**Top 5 PLC Programming Softwares**

<https://www.mindsmapped.com/top-5-plc-programming-software/>

**Free PLC programming softwares to consider**

<https://www.controleng.com/articles/free-plc-programming-software-for-education/>

<http://freeplcsoftware.com/>

<https://listoffreeware.com/free-plc-software-windows/>

<https://www.thecowboychannel.com/story/43810450/global-programmable-logic-controllers-plcs-market-size-2021-cagr-status-share-gross-margin-trend-growth-future-demand-analysis-by-top-leading-key>